



Semi-Autonomous Flight Environment Tug (SAFETug)

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Outline

- Overview of project
 - Big question being addressed
 - Current practice and limitations
 - The autonomous engines off taxiing scenario
 - Overview of technical approach
 - Performance metrics under evaluation
- SafeTug Architecture
 - Surface control automation
 - Human-machine interface design
 - Autonomy capabilities for self-driving towing vehicles
- Experiments and Results
 - ASSET simulation tool
 - o Results
- Future work









How can we improve the capacity of the national airspace?

- Congestion at key airports as the area in which the traffic capacity problem is most prominent.
- Capacity gain requires construction of new runways and expansion of surface area for taxiing.
- Capacity gain means more complexity in Air Traffic Control (ATC) operations, increasing risk of human error, operator workload, and the potential for inefficiencies in operations.
- Capacity gain also means potentially harmful effects on the environment, such as more noise and air pollution, and higher fuel costs for taxiing aircraft.
- The practical difficulties of increasing capacity through airport expansion introduce the desire for enhanced airport ground movement efficiency by the **intelligent use** of the existing resources.











Current practice and limitations



- Aircraft depend on their engines or human-driven towing vehicles during departure or arrival ground operations.
 - Departure: pushback, engines-start, taxi-out, engine warm-up
 - Arrival: taxi-in, engine cool-down, shutdown.
- Improvement areas:
 - Efficiency in operations
 - Higher precision navigation
 - Alternative to voice communication
 - Environmental
 - Pollutants: taxiing at airports using main engines results in emissions of around 18 million tons of CO2 per year.
 - Economic: taxiing at airports using main engines is forecast to cost airlines around \$7 billion in fuel cost (2012)
 - Fuel burn
 - Inefficient engine operations in idle setting
 - Break wear increase during stop and go taxiing
 - Risk of foreign object damage due to engine suction











Future Taxi Concepts Under Discussion



- 3 main engines-off concepts:
 - Operational Towing
 - o TaxiBot
 - o Electric Taxi
- "Airbus and IAI to develop pilot-controlled, semirobotic aircraft tow tractor to allow engines-off taxiing"
- "Lufthansa signs electric tractor development contract to extend its green ground handling program"
- "The greening of airport aprons and taxiways gathers pace as industry and airlines seek new ways to reduce engine power"
- "Alitalia becomes launch customer for WheelTug's innovative aircraft taxiing electric drive system"
- EasyJet becomes first airline to join with Safran and Honeywell on development of electric green taxiing system"
- None of these taxi concepts consider autonomous engines-off taxiing.
- That's the goal of this project.



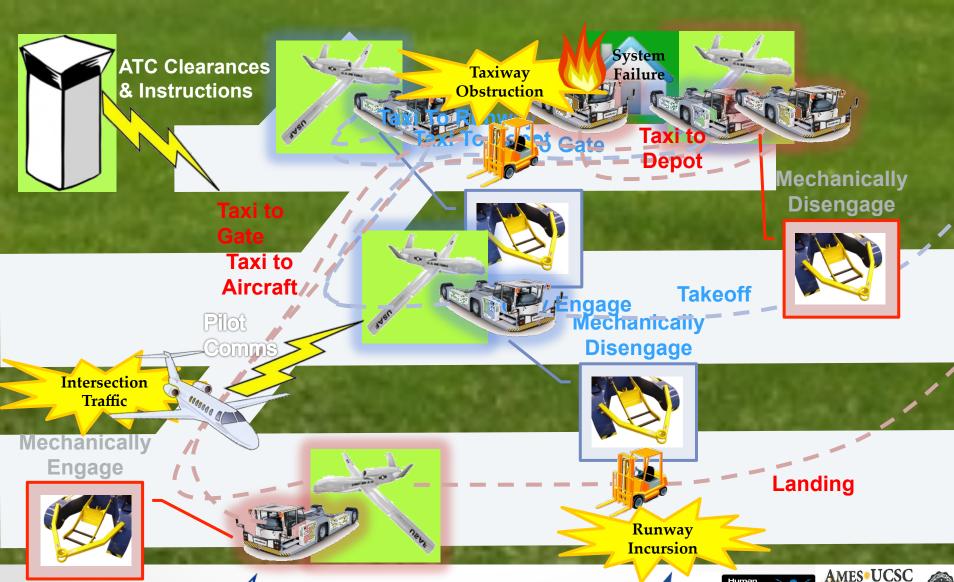








Tug Autonomy Scenario



NORTHROP GRUMMAN PROPRIETARY LEVEL I



Overview of Technical Approach



- Multi-disciplinary approach
 - o "We provide logistics, not autonomy"
 - o HMI, Automation, Autonomy
- Performance metrics to be studied
 - Safety
 - Operator Workload
 - Ramp, tower controllers
 - Pilot, gate ground crew
 - Efficiency
 - Impact on capacity
 - o Cost of maintaining fleet of tugs vs. fuel/aircraft maintenance
 - Environmental impact (noise, emissions)
- Fast time simulation using realistic airport model (DFW)
- Flexible architecture evolutionary infusion strategy with successive levels of implementation











Tug Requirements

- Safe
 - o Does not run into obstacles
 - o Does not endanger humans
- Minimum impact
 - Seamless part of logistics; humans don't need to change their behavior (much), but can see benefits.
- Minimal changes to infrastructure
 - Don't need to re-design whole facility; can adapt to any existing facility.
- Improves surface logistics ("intra-logistics")
 - Makes humans more effective in their jobs
 - "We're not supplying tugs, we're supplying logistics".











Challenges

- Technical challenges:
 - Accommodate large unpredictable variation in the environment,
 - Accommodate real time variation in the environment,
 - Achieve customer-acceptable reliability levels,
 - Provide intrinsic safety of use and operation.
- Economic challenges:
 - Required affordability (ideally, payback within twelve months),
 - No external hidden costs to the customer,
 - Provide a robust business model.
- Social challenges:
 - If a labor replacement is involved, then the product must provide an equivalent or greater benefit to some portion of the labor pool to offset the potential job loss,
 - Must operate in a way that feels common and familiar, not foreign,
 - Must operate in a way that is perceived as completely safe,
 - Must operate in a way that is perceived as simple and not intimidating.





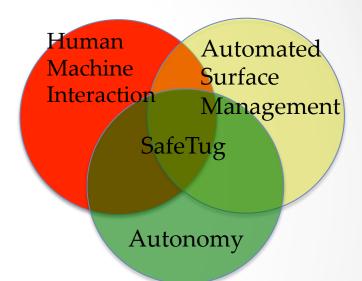






SafeTug Architecture

- Automated surface management
 - Augmenting capabilities for automated route planning and scheduling and intelligent advice to controllers.
- Human Machine Interaction
 - Technical focus on calibrated trust,
 Situational Awareness (SA) and mental workload in a tug-based taxi system.
- Autonomy
 - Trade studies of information flow necessary to make the appropriate decisions to maintain safe and successful navigation within the terminal area, identify requirements for sensor output and performance, and provide selection criteria for algorithms.















Surface Planning and Scheduling Problem



- Optimization of airport surface operations can be classified into the following subproblems:
 - runway sequencing and scheduling (Rathinam et. al, 2009);
 - spot or gate release scheduling (Malik, Gupta and Jung 2012);
 - gate allocation (Cheng, Sharma and Foyle 2001) and
 - taxi route planning and scheduling (Visser and Roland 2003).
- Surface movement optimization is NP-hard (Reif 1979).
- Several types of constraints are involved, including push-back times, taxiway layouts, and runway and taxi-way separation.
- Planning is dynamic, with aircraft continuously entering and leaving the planning space, and replete with uncertainty and unexpected events.
- These complexities and the dynamic nature of the environment motivate approaches to automated planning that require reduced computational overhead while achieving useful results.



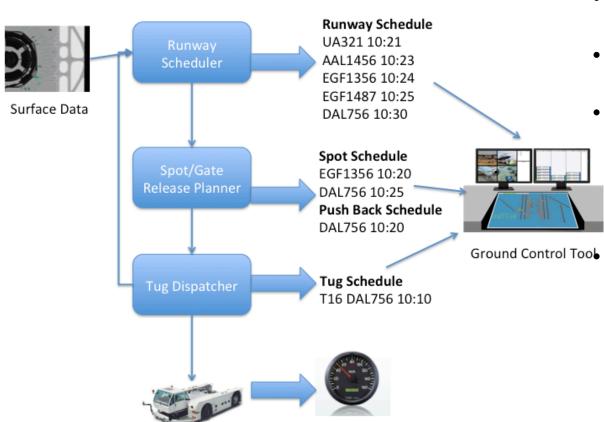












- Graphical representation of airport surface.
- Shortest path routes predetermined.
 - Three main components: runway sequencer and scheduler; spot and gate push-back scheduler; and tug dispatcher.
 - 10-second scheduling cycle to deal with changing environment and uncertainty.
 - Assumes detailed surface surveillance data using ASDE-X





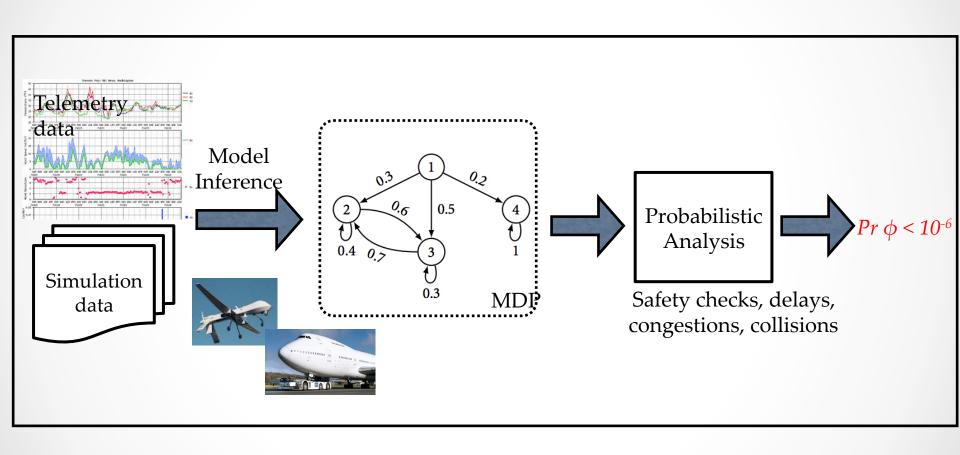






Predictive Analysis For Safe Surface and Air Operations

















Model inference

- Inference of Discrete-Time Markov Chain (DTMC)
 - o automata labeled with outgoing probabilities on their transitions
- Logged data consists of time series
 - o each step encodes the value of the states observed at each time step.
- States and transitions of DTMC
 - States are "abstractions" of state reported in the log file
 - Transitions are time steps in the log file
 - "abstraction" defined by the user; depends on properties of interest
- Probability distribution for a particular state s
 - estimated by computing the ratio between the number of traversals for each outgoing transition and the total number of traversals of the transitions exiting states
 - corresponds to the maximum likelihood estimator for the probability distribution at that state
- Prototype implementation in Java





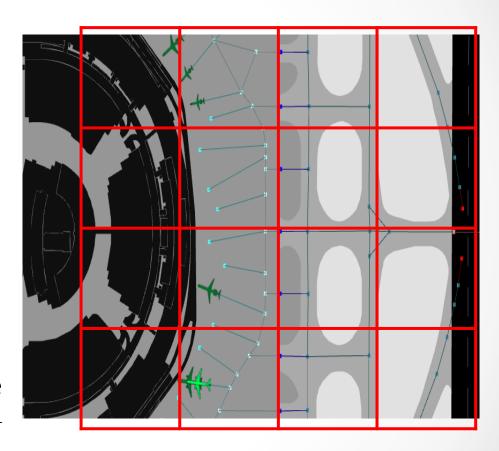






Grid Abstraction

- "Grid" abstraction
- Divide airport surface in a grid
- Keep "count" of vehicles (airplanes, tugs) in each grid
- Initial results:
 - 1 square, keeps the counts of airplanes on the surface: 36 states, Max delay: 10792.0 (see also attached generated model)
 - 4 squares: 51 states















Next steps

- Distinguish between arrivals/departures
- Get log file with tugs
- Create a more detailed model with a finer grid
- Use random testing to bootstrap the learning
- Integrate model into tug dispatcher
 - Minimize delays in taxing
 - Avoid congestions







Human Machine Interface (HMI)

- Goal: Assist ATC, Ramp Control and Pilots in maintaining Situational Awareness, Workload and Trust in the SAFETug System
- ATC/Ramp control are the primary users, performing a supervisory role
 - Monitor multiple tugs as they progress throughout the airport
 - Confirm/Modify taxiing instructions supplied to tugs by the SAFETug system
 - Directly intercede when the probability of failure (e.g., a runway incursion) is high
- Pilot continuous supervision of tug, and environment
 - Understand tug taxiing route
 - o Maintain awareness of the tug and the environment around the tug
 - Be able to predict the tug's behavior
 - o Emergency access to tug navigation e.g. stopping the tug









Understanding the Airport Operations Area

- First task: understand the Airport Operations Area (AOA)
- This was accomplished by visiting
 - Air Traffic Control Towers at Hobby (HOU) and at Bush Intercontinental Airport (IAH)
 - United Airlines Ramp Control at IAH
 - Southwest Airlines Ground Operations at HOU
- The team also performed structured and unstructured pilot interviews









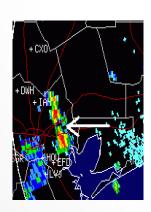




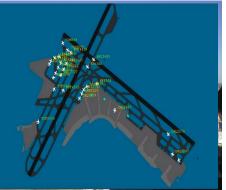
Site Visits and Interviews

- Discussed Roles and Responsibilities
 - Ramp manages vehicles around the ramp area
 - ATC manages taxi, runways, local airspace and sometimes ramp area
 - · Handoff occurs at the zipper line
- Learned about equipment and technology
- Discussed how SA was maintained for ground traffic
 - Visual and Communication
 - Data Strips placement and orientation
 - o ASDE-X
- General questions on trusting technological tools and of using the SAFETug system













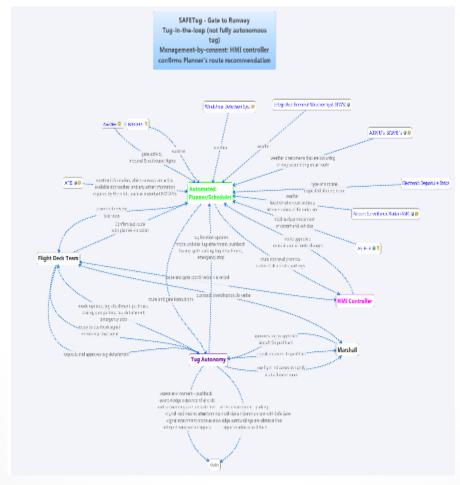






Adding SAFETug into Current System

















- Ecological Interface Design (EID) A framework for designing interfaces for complex human-machine systems
 - Work Domain Analysis (WDA) searches for the information on how the environment works regardless of the task and begins with creating an abstraction hierarchy
 - o Skills, Rules Knowledge (SRK) framework Reduce cognitive burden of the operators
 - Skill-based behavior (SBB) to support interaction via time-space signals by allowing the user to act directly on the display.
 - Rule-based behavior (RBB) provide a consistent one-to-one mapping between the work domain constraints and the cues provided by the interface.
 - Knowledge-based behavior (KBB) represent the work domain in the form of an abstraction hierarchy to serve as an externalized mental model that will support problem solving.
 - Combining WDA and SRK allows an EID based HMI to improve SA and reduce mental workload while supporting knowledge-based reasoning for expected and unexpected events
- Task Analysis (TA)
 - Focus is on activities/actions necessary to complete a known goal
 - Used to validate the WDA











- Build upon already existing systems and layouts
- Use familiar interface elements
- Keep layout purposeful
- Strategically use color
- Use typography to create hierarchy and clarity
- Make sure the system communicates current status appropriately and without confusion (contradiction)











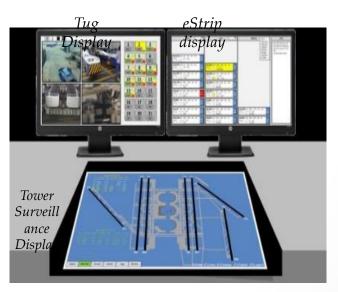


SAFETug Workstation

- Conceptual design for Pilot and ATC/Ramp
- Goal: Minimize changes to current operations



Pilot HMI Design



Conceptual design of SAFETug workstation for ATC/Ramp control













Tug Display



Tug status indicator e.g. status, location, power, attached/detached



Live camera

feed of selected tugs (if available)













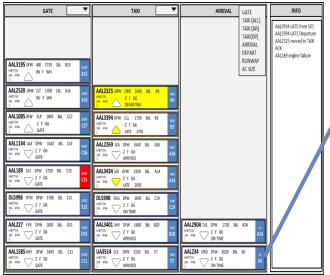


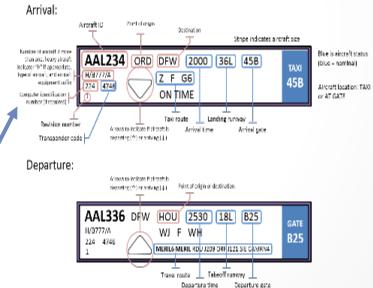




eStrip Display













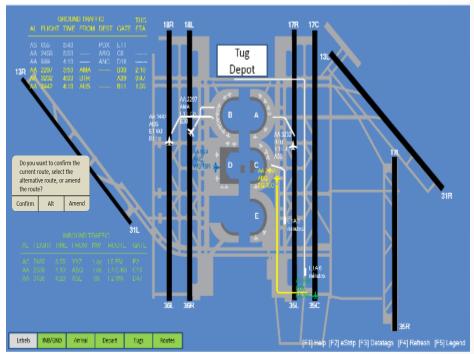




Initial Tower Surveillance Display













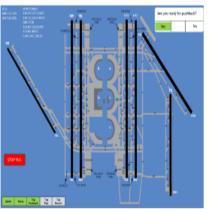


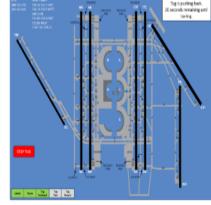


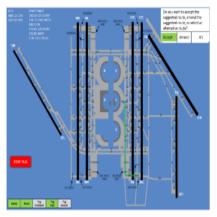


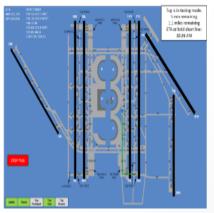
Initial Pilot Display





















HMI Heursitic Evaluations



- Changed wording and abbreviations
- Use time instead of distance to better facilitate ETA
- Show taxiing path designations for easier read back to ATC
- Clearly show tug detachment point
- Zoom pilot display to be route focused
- Modify location of buttons and popups
- Provide an accept button for route
- Show to pilot a stop button only when tug is attached
- Add a detach option







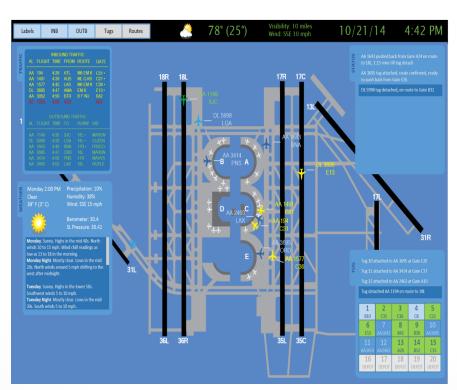


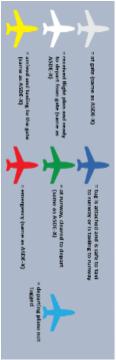




Final TSD Evaluation

TSD used for final heuristic evaluations











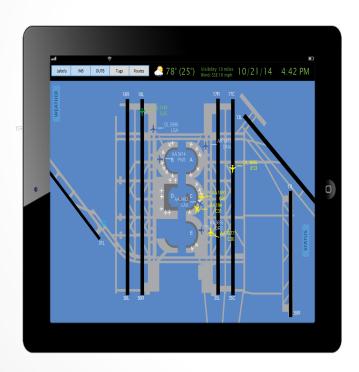


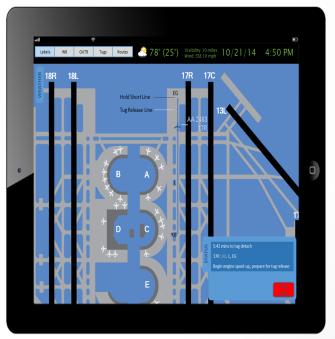




Final Pilot Evaluation

Pilot display used for final heuristic evaluations

















SA, Workload, and Trust

- How does the HMI assist in maintaining Situational Awareness, Workload and Trust in the SAFETug System
 - Support the creation of a human/system symbiosis by making SAFETug a decision support aid
 - Minimize changes to current operations
 - Provide SA support instead of decision by showing route, weather and flight information
 - Modify amount of automation Human in the loop vs. Human on the loop
 - Avoid advance queuing of task by making a single prompt visible
 - Provide visual route information
 - Provide ETA
 - Use automation to carry out routine actions e.g. route planning and taxiing.
 - Ease of Use by building upon existing ASDE-X
 - o Provide status displays to keep the operator in the loop
 - Operator remains in control by making routes suggestions only











HMI Year 1 Accomplishments

- Work Domain Analysis of Airport Operations Area
- Task Analysis of ATC Tower and Ramp control
- Conceptual Design of SAFETug HMI Workstation and Pilot HMI
- Heuristic Evaluation on Tower Surveillance Display and Pilot HMI
- Low Fidelity Prototype of Tower Surveillance Display





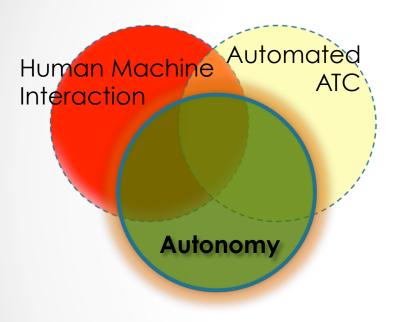






SAFETug:

Autonomy System Design / Trades





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Updated 1/9/2015











Host Tug Autonomy Trade



These options represent the best approach given our current understanding of the Host Tug and System Requirements

Autonomy

- High-Level Autonomy Requirements
- Exemplar Host Tug Description
- Applique Components / Architecture

Sensors

- Configuration / Emplacement Trades
- Data Collection / Analysis

Perception

- Software Architecture
- Hardware Requirements

Safety

- Obstacle & Threat Avoidance
- Contingency Management















Requirements Drivers

Safety

- Human Autonomous Tug must be safe to operate near people
- Equipment Autonomous Tug must not pose a physical (mechanical, electrical, etc.) threat to infrastructure, vehicles, etc.
- Continuity
 – Autonomous Tug must not be disruptive to existing procedures for ground operations

Cost

- Up-Front Applique must not have a high cost of entry
- Recurring Applique must not be financially burdensome over time
- Reversibility Applique must be able to be completely removed and tug restored to normal manual operability

Effectiveness

- Logistics Improvement Measurable positive impact to logistics
- Cost Improvement Measurable reduction in cost related to fuel consumption by aircraft while on the ground











Host Tug: Expediter 600 (Towbarless)

- Clean Dashboard Concept
- Simplest controls in the industry
- Automated NLG Pick-up Sequence
- Single joystick control and interlocks
- Automated procedures
- Detailed instructions on PLC screen

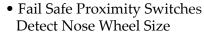


- Wide-Body Aircraft Pushbacks and Maintenance Tows
- Aircraft Range: A300/B767 through A380
- Top Speed: 28 km/hr (17 mph)
- Four (4) Wheel Drive, Two (2) Wheel Steer
- Power Source: Mercedes OM 502LA V8, 420 kW (563 hp)





Best Tradeoff between Capacity and Ease to Automate



- Automatically Adjusts:
- Maximum tractive effort
- Maximum brake force
- Oversteer Alert Device setting
- Minimizes Risk of Operator Error and Aircraft Damage



Aircraft Selection

Spacious Cab with Easy Access Excellent Visibility of NLG Pick-up and Surrounding Area

- Elevating cab standard feature **Dual Driving Controls**
- Rearward: Aircraft NLG pick-up, push backs
- Forward: Maintenance towing
- Suspension Driver's Seat
- Swivels 180°
- Well Insulated Cab
- Low noise level
- Tightly sealed, protects against jet blast
- Two (2) Passenger "Jump" Seats
- Optional Air Conditioning



Automa

- Aircraft Landing Gear Locks Securely into the Tractor's Cradle
- Accommodates raked NLG (6° swivel)
- Positive top locking cylinders
- Supports aircraft weight underneath the nose wheel
- Interlocks prevent closing gates with the NLG partially inserted
- Interlocks prevent completing cycle if NLG is improperly engaged
- Cradle Moves During Turns Taking Pressure Off of the Landing Gear
- Simple Design with Six (6) Hydraulic Cylinders











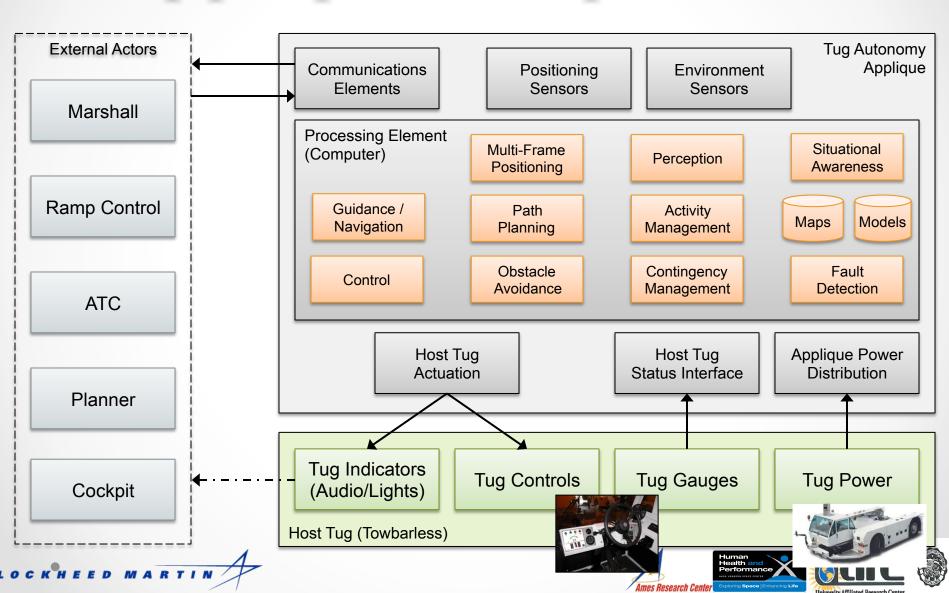
Operator's

Cab





Applique Components



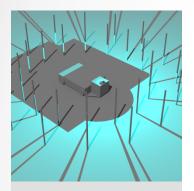


Sensors: 3D LIDAR

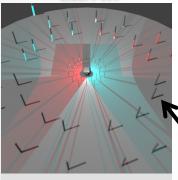


Placement

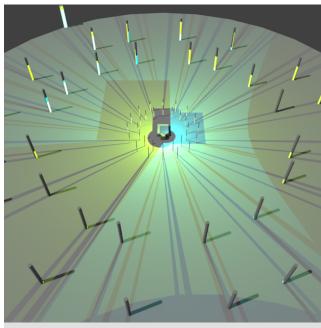
Placement trade balancing long-range, tug-proximal coverage, artifact quality, and cost.



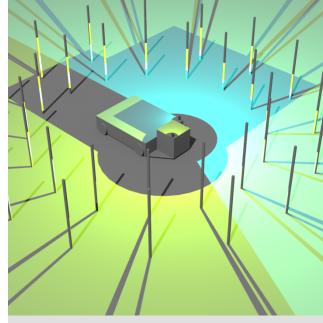
Best Single LIDAR



Balanced, 5-deg Tilt



Unbalanced, Multi-Axis Tilt (Area)



Unbalanced, Multi-Axis Tilt (Zoom)

- Single LIDAR coverage: unacceptable near tug
- Two-LIDAR best balanced coverage: gaps starting ~40m out due to shadowing
- Two-LIDAR unbalanced coverage: best, but still not seeing ground at up to ~6m from tug center (~2-3m from tug body)





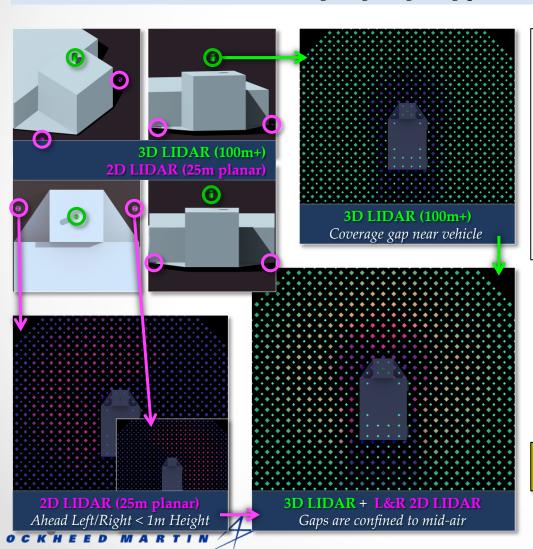




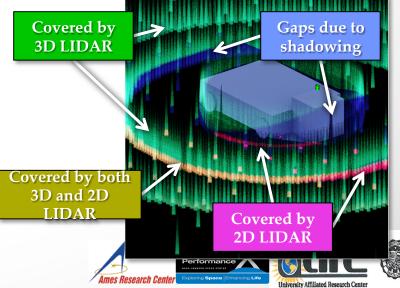


Sensors: 3D/2D LIDAR Placement

Placement trade balancing long-range, tug-proximal coverage, artifact quality, and cost.



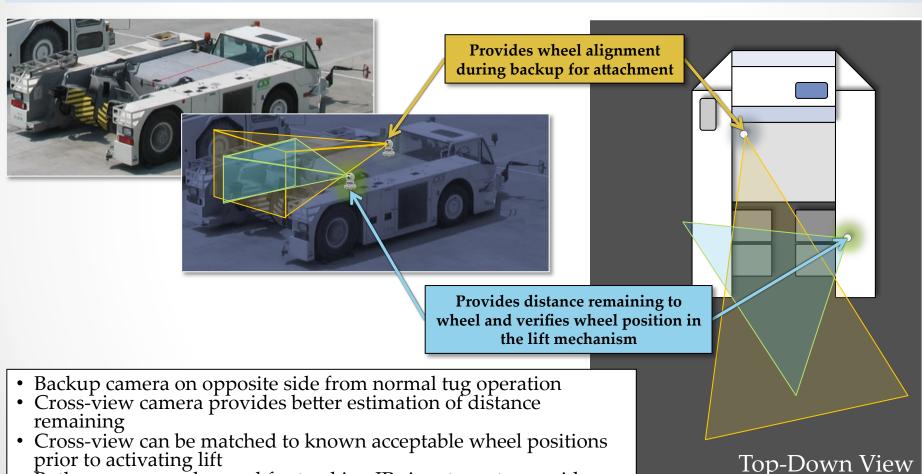
- Use single 3D LIDAR for area coverage Fill in the gaps near the vehicle with 2D planar LIDAR(s), which are often less expensive LIDARs can be extended from the vehicle, but not
- impact its ability to navigate through its areas of operation
- Gaps near are due to shadowing /occlusion of the
- LIDARs by the tug body
 Gaps must be smaller than a human or present no
 danger to humans during normal operation





Sensors: EO/IR Camera Placement

Placement trade balancing long-range, tug-proximal coverage, artifact quality, and cost.



prior to activating lift

Both cameras can be used for tracking IR signatures to provide coverage in LIDAR shadows of human activity









NARI NASA AERONAUTICS RESEARCH INSTITUTE

Camera Data Collection & Analysis

EO/IR data collection at South Jersey Regional Airport (VAY)

- Manned navigation of taxi and runways to collect EO data
- Captures many of the perception challenges that are easy for humans, more difficult for automated perception algorithms
- Many challenges can be mitigated through correlation / fusion with prior map and with LIDAR data







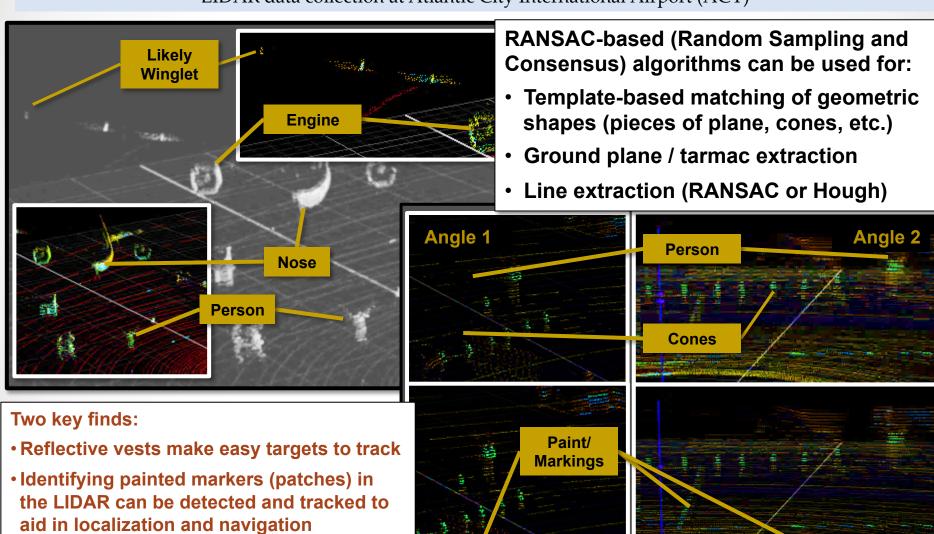






LIDAR Data Collection & Analysis

LIDAR data collection at Atlantic City International Airport (ACY)

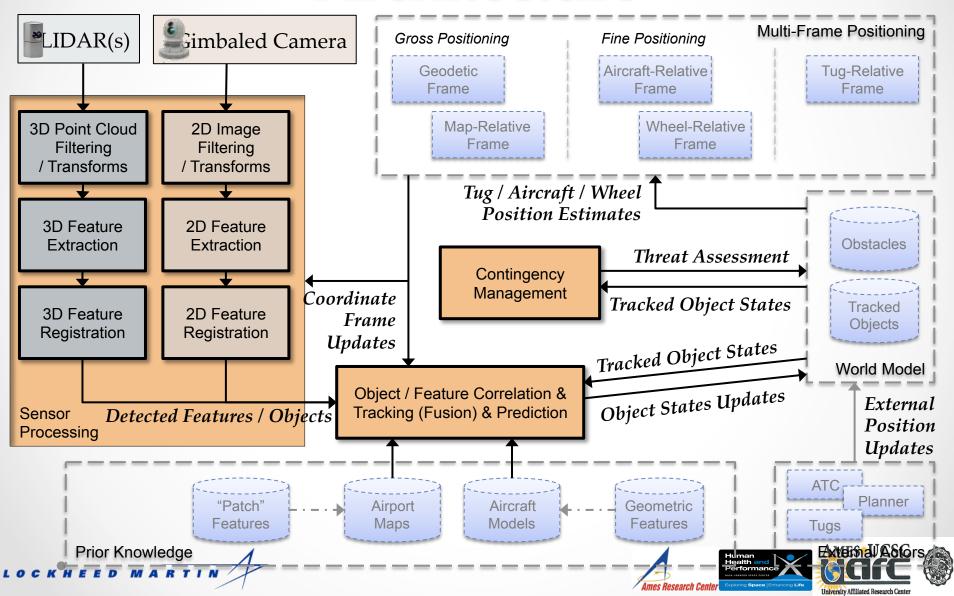




Perception: Software



Architecture







Perception: SW/Algorithms

2D EO/IR Video

- Edge detection (Canny or similar)
- Line/Curve detection
- Ground plane registration
- Affine transform from ground plane
- Fourier transform + pattern match
- IR-band filtering / blob tracking
- Segmentation
- Feature matching / image recognition (wheels, nose, etc.)
- Distance estimation

Tracking / Fusion

- 2D object tracking / registration
- 3D object tracking / registration
- Multi-lateration / correlation (2D \rightarrow 3D track conversion)
- Multi-source track correlation
- Track prediction

3D LIDAR Point Cloud

- RANSAC Geometric primitive matching
- RANSAC Map/model alignment/ registration
- Reflectivity filtering
- Ground plane extraction (likely RANSAC)
- Fourier transform + pattern match (on ground plane)
- Segmentation + Noise Filtering

Navigation / Contingency / Other

- Maintenance of navigation frame transforms (tug-relative $\leftarrow \rightarrow$ geodetic, etc.)
- Obstacle detection
- Obstacle threat assessment
- Anomaly detection (bad wheel positioning,

etc.)

SW Packages

- OpenCV
- Point Cloud Library (PCL)
- LM-ATL's Track Fusion
- **OpenNI** (optional)













Perception: Processing Requirements

2D EO/IR Load Drivers:

 Feature Matching / Object Recognition

3D LIDAR Load Drivers:

- Ground Plane Registration
- Geometric Matching
- 3D Object Registration

Tracking Load Drivers:

Multi-Source Track Correlation

Nav. / Contingency / Other Load Drivers:

- Obstacle Threat As
- Anomaly Detection
- Relative Processing Load
- Highest Load
- High Load
- Moderate Load

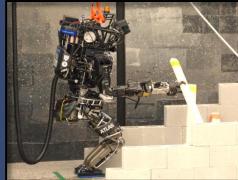
Similar Functionality Performed on DARPA Robotic Challenge (TROOPER)

- LIDAR processed at $1/3.14 = \sim 0.32$ Hz
- Stereo Camera processed at 20Hz

Laptop Configuration (Dell Precision M4800)

- Processor: Intel Core i7-4900MQ CPU @ 2.80GHz × 8
- Memory: 32 GB
- Graphics: NVidia Quadro K2100M



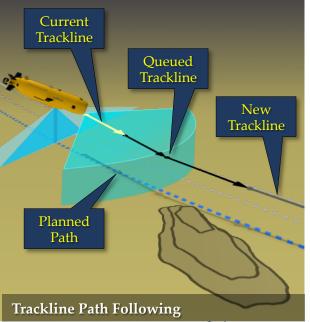


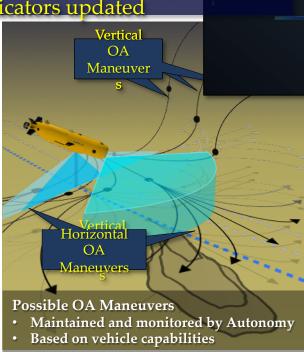




Safety: Obstacle / Threat Avoidance

- Obstacle / Threat Avoidance similar to LM Marlin AUV
- Braking, especially during towing, not easy
- Nominal speed of the Tug roughly 5x that of Marlin
- Sensor range of Tug > 5x of the Marlin
- Long plan segments will be subdivided into smaller tracklines as needed to minimize deviation from desired path from the Planner
- Avoidance behaviors communicated back to the planner and shared with other tugs and indicators updated





OA maneuvers can be "invoked" by Response with Believe that vehicle-centric coordinates are best suited to minimize CPU/comms. Updates are only needed when speed or currents Selected Maneuve Maneuver Safe OA Maneuvers Maneuvers considered unsafe are removed

All possible planlets/maneuvers are generated by Response based on vehicle capabilities Reported obstacles can quickly be checked at every timeslice with little overhead

- Obstacle
- Safe Standoff
- Safe reactive maneuvers (3D)
- Selected planlet/maneuver
- Sent to VC as collection of planlets with IDs for each

Best maneuver is selected to minimize mes Res 1889 Citien from desired Latt Amiliated Research Center



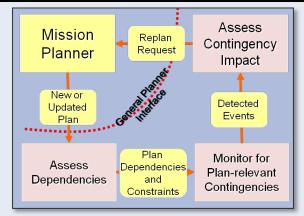


Safety: Contingency Management

Effective Contingency Management increases reliability and robustness of unmanned systems and reduces human workload

MENSA:

Mission
Effectiveness
&
Safety
Assessment

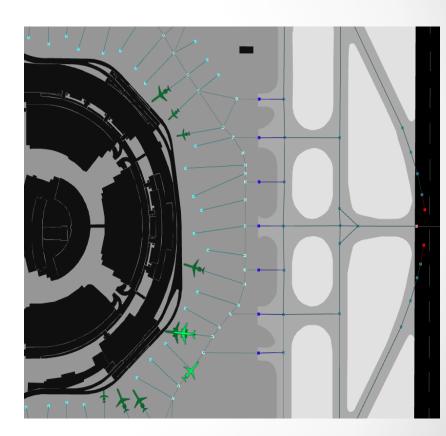


- Analyzes unmanned system mission plans to identify dependencies to monitor, assesses impact on plan of any detected contingencies
- Performs capability-based health assessment of vehicle state. Low-level sensor information is interpreted with respect to impact on operational capabilities such as system endurance, etc., mimicking human reasoning.

	ent	Team Assessment • Intra-Team mission dependencies • External mission dependencies
Longer Time Horizons More Information Team/Mission Impact	ontingency Management Dependency Violations Replan Triggers	Predictive Assessment • External Battlespace Impact • Capability Degradation Projection • Loss of Redundancy Impact
Medium Time Spans Less Information Single-Vehicle Task Impact	Contingency • Dependency Vi • Replan Triggers	Plan-Dependent Monitoring Threat Response Capability Failures
	Vehicle Managemen t System	Reflexive/Reactive Response Obstacle Avoidance Threat Countermeasures Plan Independent
Short Time Spans Air Vehicle Impact Autonomic Response Vehicle-Specific	Vehicle Control System	Closed Loop Response • Status Telemetry • Failure Detection



- A Simulator for modeling aircraft surface operations at airports.
 - o Fast-time simulation environment.
 - o Framework for rapid prototyping.
- An Evaluator for analysis of airport surface data.
 - Various metrics such as taxi-times, delays, number of stops, queue-lengths, throughput, fuels and emissions, and others.
- Inputs to Simulator
 - o Graphical model of airport
 - Model of aircraft and separation constraints
- Scenario:
 - Aircraft, operation (departure arrival, runway)
- Simulator Oytputs: route, times



ASSET Graphical Model of DFW











Fast Time Scenario Design

- Exploration Objective: what if DFW has a tug-based taxi system?
- Metrics to be evaluated in simulation: efficiency and environmental/economic impact of enginesoff
- Characteristics: baseline (no tugs) compared with introduction of tugs on real data from DFW.
- Assumptions and limitations: nominal scenarios only, perfect communication, control and execution; departures only
- Level of maturity; used to form principles, eliminate poor design choices, define concept











Fast Time Scenario Design

- Departures: 33, Arrivals: 15
- Two main tug depot with one depot for detached tugs.
- Number of tugs varied from 0 (Baseline) to 34 (at least one tug for each departure).
- Simulation assumes a time-duration for attachment and detachment of tugs.
- Tug dispatcher algorithm: Greedy heuristic that assigns tug to nearest and/or delayed aircraft.
- Homogeneous collection of tug (same performance).





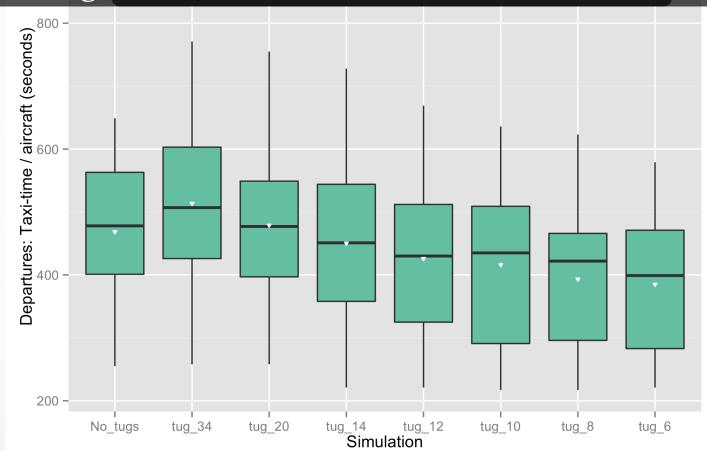






Taxi-Times

~900 gallons of fuel saved in 50 minute simulation







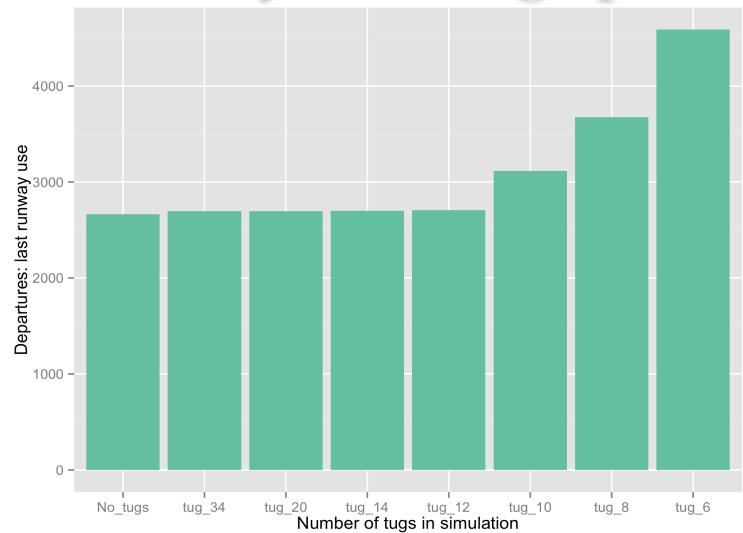








Runway Throughput















Final Tug Autonomy Score Card



- Safety
 - ✓ High resolution sensing
 - ✓ Redundancy (pilot/crew can override tug if required)
 - X Predicting behavior in a mixed human/machine environment
- Effect on human workload and performance
 - ✓ Route planning and scheduling automated, not based on voice communication between pilot and controller
 - X Added complexity of mixed human/machine logistics
- Efficiency
 - ✓ Digital data link rather than voice communication allows more precision.
 - X Tugs require overhead of attaching/detaching and use of space
- Environmental/economic impact
 - ✓ Inherits all benefits of engines-off taxiing
 - X Requires infrastructure changes to airport surface











Airport Infrastructure Changes



- Fleet of size X to efficiently handle all arrivals/ departures
- Artificial Landmarks to aid tug navigation
- Wireless communication network (like a VPN)
- Tug depots/charging stations
- Tug supervisory system
 - Dedicated human team for monitoring tugs









Potential Future Work



- Controller automation
 - Heuristics and search for optimized route planning and scheduling using tugs
- HMI
- Autonomy
 - Field demo to test autonomy in real environment
- Simulation
 - Real time simulation for usability testing
- New tug applications
 - Surface management of UAVs









12/24









13/24







Questions?







